

Date: Thursday, 7/3/2008 3:33:16 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: FUEL PURGE CANISTER INSTALLATION		
Job Number	40228		Part Number	: D412706011		
Estimate Number	10856		Drawing Number	: N/A		
P.O. Number	:		Project Number	: N/A		
This Issue	7/3/2008	S.O. No. :	Drawing Revision	: N/A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	7/10/2008	Qty:	1
Previous Run	: 40167		Um:	Each		
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM Est Rev:F 08-05-14 revise comment in seq.17 /24 DD verified by:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		JUD 08.7.08
		S 08/08/19
Comment:	DOCUMENT CONTROL	
Photocopy bluefile and create labels per PPP D412-706-011CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment:	PACKAGING RESOURCE #1	
Pick Packing Kit		
3.0	D20014	Valve Assembly (1/4")
Comment:	Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
Pick: Packing Kit		
Qty Part Number	Description	Batch
1 D2001-4	Valve Assembly	38086
4.0	D3262041	Canister Assembly
Comment:	Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
Pick: Packing Kit		
Qty Part Number	Description	Batch
1 D3262-041	Canister Assembly	39406

W/O:		WORK ORDER CHANGES					
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 QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Description :

5.0 D32641 Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

2 D3264-1 Bracket

40255

6.0 D329710098 HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3297-1-0098 Hose Assembly

38447

7.0 D329730085 HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3297-3-0085 Hose Assembly

39409

8.0 D329730210 HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3297-3-0210 Hose Assembly

38448

9.0 D3298001 Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3298-001 Tube Assembly

38978

10.0 D3298003 Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1 D3298-003 Tube Assembly

38449

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Seq. #:	Machine Or Operation:	Description :
11.0	D3298005	Tube Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number	Description
	1 D3298-005	Tube Assembly
		<i>38400</i>
12.0	D3298007	Tube Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number	Description
	1 D3298-007	Fitting
		<i>B36812</i>
13.0	D3298009	Tube Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number	Description
	1 D3298-009	Tube Assembly
		<i>39410</i>
14.0	D32991	Fitting
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number	Description
	1 D3299-1	Fitting
		<i>38487</i>
15.0	D32993	Fitting
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number	Description
	1 D3299-3	Fitting
		<i>140257</i>
16.0	D32995	Fitting
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number	Description
	1 D3299-5	Fitting
		<i>23303</i>

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Seq. #:	Machine Or Operation:	Description :
17.0	D33011	Placard
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number 1 D3301-1	Description: Batch <u>B37077</u>
18.0	D33013	Placard
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number 1 D3301-3	Description: Batch <u>23303</u>
19.0	D33021	Doubler
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number 1 D3302-1	Description: Batch <u>39897</u>
20.0	D33023	Doubler
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number 1 D3302-3	Description: Batch <u>39898</u>
21.0	D33291	Bushing
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number 2 D3329-1	Description: Batch <u>34218</u>
22.0	AN35A	Bolt
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number 4 AN3-5A	Description: Batch <u>M100188</u>

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Description :

23.0 AN8146D Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 AN814-6D

Plug M107376

24.0 AN8156D Union-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

3 AN8156d

Plug M108138

25.0 AN8326D UNION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 AN832-6D

Union M17654

26.0 AN8336D Elbow, Bulkhead-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 AN833-6D

Union M107583

27.0 AN9246D Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

5 AN924-6D

Nut M107178

28.0 AN9386D Tee



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

M17654

7/10/08 (1)

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Machine Or Operation:

Description :

1 AN938-6D Tee

29.0 AN960JD10 Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

M105442

30.0 AN960JD10L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

M104885

31.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3 Nut (or -3)

M107665

32.0 MS21919WDG9 Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21919WDG9

Clamp

M107012

33.0 MS21920-42 CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

M108184

W/O:		WORK ORDER CHANGES					
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Job Number:



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Description :

34.0

MS287786

Packing



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

10 MS28778-6.

O-Ring

M108169

35.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M16323

8/2/10 0

36.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/08/10 0

37.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-706-011

Location: *314*

PPP Rev: *D*

8/8/09

50

38.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/20 0

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-19

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